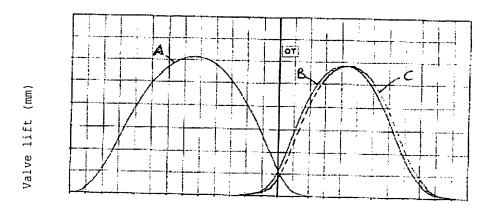


Fig. 1

Valve lift diagrams and valve control times



Crank angle (° crank angle)

-Outlet cylinders 18, 19, 20, 21, 22, 23-Inlet cylinders 21, 22, 23-Inlet cylinders 18, 19, 20

Fig. 2